



## An Introduction to Wonderware IntelaTrac®

The industry's leading Mobile Workforce and Decision Support System.

# Collaboration and Decision Support

The 2000's The 1990's **Operator** Preduction Worker Roles **Operations** Maintenance **Reliability &** Plant Mgt & IT Engineering Safety **HMI Displays** information / Collaboration  $\Theta \Theta \Theta \Phi$ Web Based **KPI Dashboards** HMI **Mobile Devices Reports** PLC's **Data Sources Maintenance Databases Planning Systems PLCs** Lab Systems **Applications Machines Production Assets** Rotating

Lines

and Fixed

Equipment

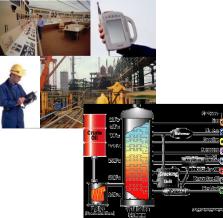
## Managing People, Assets and Processes



## IntelaTrac enables companies to manage their "stranded assets"...

- People Field Workers and Service Technicians
- Plants Equipment / Machinery
- Processes What they Make and Do

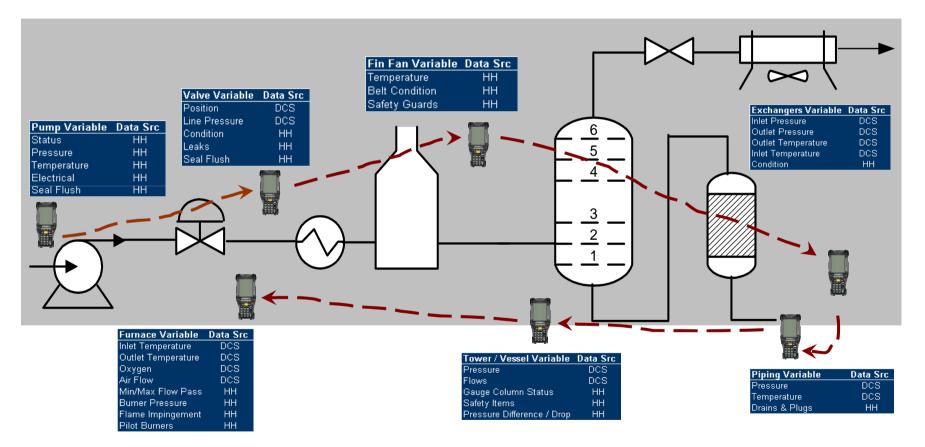








#### Typically 40-60% of assets in a plant are non-instrumented



IntelaTrac solution is a necessity even in newly built, fully instrumented manufacturing plants

# What Industry Challenges are Customers Facing?



- Many plants struggle for lack of a clear operating priorities
  - business management must define an operating plan
  - share the vision
  - hold employees accountable to execute the plan
- Customers struggle with the human performance elements and cultural change issues
  Need to release final
  - new ways to work
  - new technology deployment
  - real-time enterprises
  - aging workforces
- Other management issues
  - non-instrumented equipment monitoring
  - plant equipment reliability
  - safety and regulatory inspections
  - procedure (SOP) management and paperless work management
  - task management and workforce scheduling optimization
  - plant maintenance turnaround management

#### Need to release final candidate by noon?



#### **Transforming Work Processes**

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Paper based Work Processes without Historized Data

Automated Work Processes with Accountability and Stewardship

Mobility is not about collecting data---it is all about using technology to transform and optimize stranded assets (e.g. non- instrumented equipment, remote workers, and work processes management)

# InelaTrac Mobile Applications and Positioning

nk Level Monitoring



Sofeware Solutions for Real-Time Success\*\*

- Plant Safety
- Operator Driven Reliability
- Condition Monitoring
- Remote Decision Support
- Stranded Asset Management
- Paperless Maintenance



- Workforce Scheduling and Collaboration
- Integrated Business Process and Task Management
- Extends Condition Monitoring Offerings Mtelligence

Wireless applications will see greater deployment because of the ability to enable new and better ways of operating manufacturing plants – ARC Advisory Group

#### Improve Operational Reliability and Asset Availability



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& Intractructure

#### Operations

Maintenance



Improve asset utilization by operating non-instrumented equipment within safe/design envelopes and abnormal situation management



**Reduce maintenance cost** by detecting pre-cursors to equipment failures, trouble shooting, responding, and reducing secondary equipment damage



Proactively address health, safety, environmental, and regulatory requirements by assuring compliance with operational stewardship



Capture Knowledge and institutionalize best practices by standardizing approach to procedure management and equipment strategies

#### More Effective Use of Maintenance Resources



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#### Operations

Maintenance



Maximize **maintenance effectiveness** through condition based monitoring and utilization based maintenance



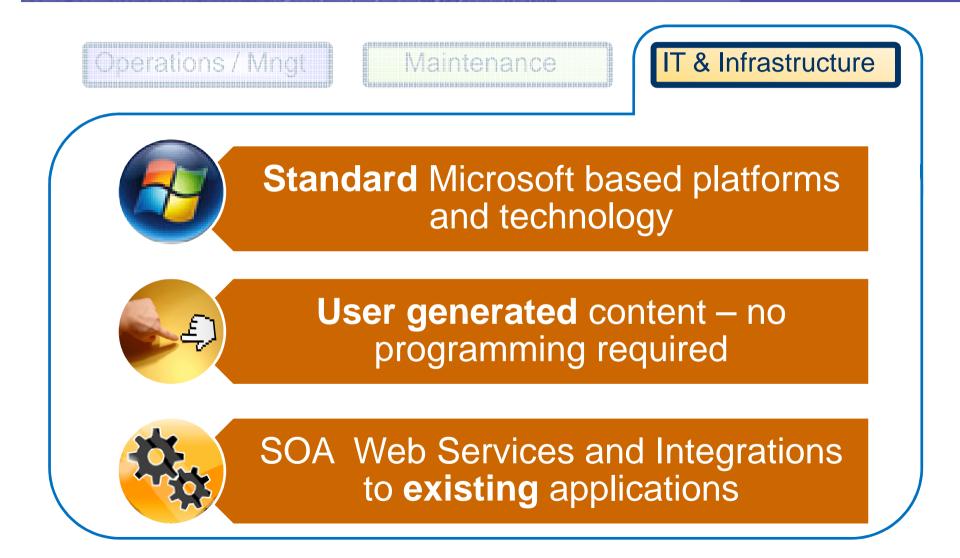
**Reduce maintenance cost** through scheduling optimization and reduction of emergency break-in work



**Reduce paperwork and errors** by automating remote work notifications and paperless work management

## Consistent IT Environment with Standard Resources



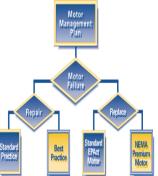


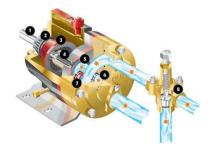
IntelaTrac manages the <u>processes and procedures</u> used to ensure that organizations consistently execute all field tasks required to achieve <u>reliable</u> operations.

- IntelaTrac provides a Task Management and Performance Monitoring System providing <u>stewardship</u> <u>and accountability</u>.
- IntelaTrac mobile applications provide <u>contextual</u> information and <u>user guidance</u> to help drive reliability and improve performance
- IntelaTrac tightly couples enterprise applications with field workers and <u>actionable tools</u> to implement and sustain reliable operations











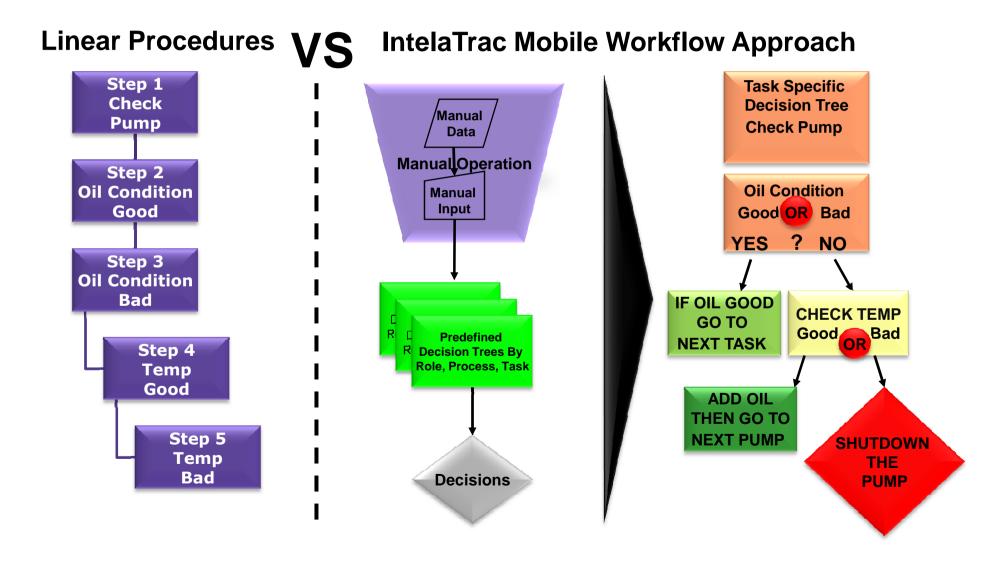
## IntelaTrac Applications and Integrated Workflow Capabilities

Invensys.

**System Administration Super Users Mobile Workers Operator Rounds Procedures User Administration Data Collection** Versioning **Device Management** Work Requests Schedulina System & Data Center nced Sched Management **Supervisors** Management Enterprise Integration Round/Route Approval Performance Monitoring **Exception Reports CMMS / Reliability Process Historian** Process/Performance KPI's **Exception Management Email Notifications** PI, InSQL, etc. D7i, JDE, Maximo Shift Handover/Logs

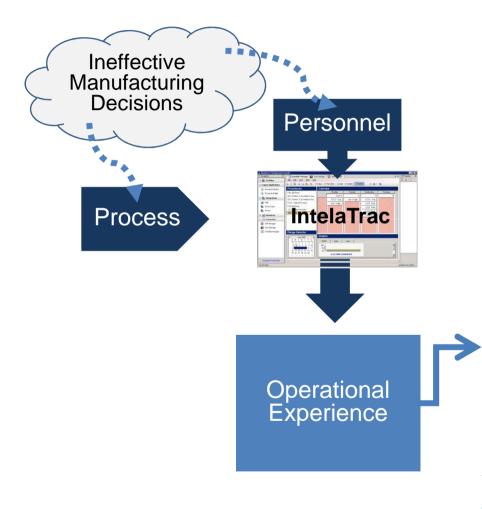
### **Enabling Intelligent Workflow**





#### IntelaTrac Value Proposition





- Effective asset management
- Data collection, integration, and analysis
- Management of SOP's and best practices
- Regulatory compliance and environmental monitoring
- Process efficiency
- Quality control and accountability
- Organization effectiveness
- Job performance
- Field force training and on the job training

#### **Customer Enrichment**

## **Typical Benefits Case**



Key Performance Indicators	% Improvement	Key Factors
Production Efficiency	0.5-1%	Reduction in production downtime/slowdowns
Reduced Maintenance costs on select list of assets**	25-30%	Predictive maintenance of rotating equipment and assets in harsh environments
Increased Workforce Productivity	5-10%	Electronic paperwork, transfer of some PM to Operations
Training, Knowledge Management, Permitting	5%	Improved training processes, improved best practices, reduced mean time to permit
Production Arbitrage	TBD	Improved decision support with access to non-instrumented data and instant messaging to field

\*\* 1-2 % on total maintenance budget for all assets in company budget

## Mobile Workforce & Operations Management



IntelaTrac helps organizations:

- Set and align global priorities
- Engage mobile workforces
- Assess and manage performance
- Standardize, sustain, and maintain operations
- Improve operating results through higher asset availability, reduced maintenance cost, improved safety, compliance, and operational reliability

# Integration and trending with Real-time Systems



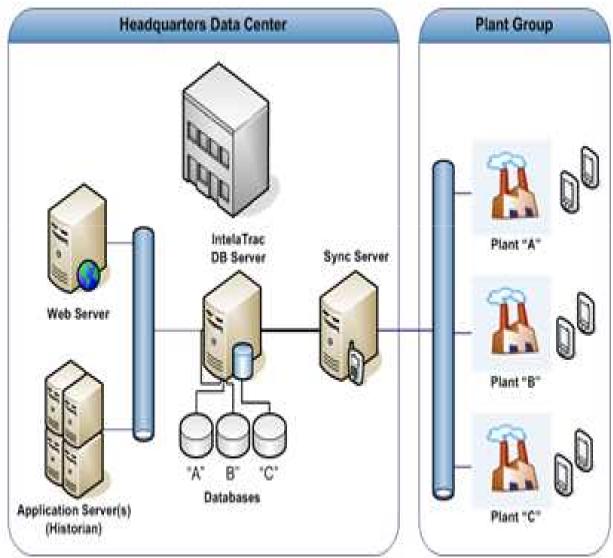
- Utilizes "near real-time" data from other decision support systems
- Values updated periodically
   Task actions calculated using manual and the other system data
   Condition Monitoring, ERP (SAP, Maximo, etc)
   IntelaTrac DB

#### **Enterprise Ready**



Software Solutions for Real-Time Success\*\*

- Multi Time Zone support
- International Language Support
- Support for Data Centers
- Single Sync
   Server supporting multiple sites
- Single Integration Server supporting multiple sites



#### **RFID** Asset Tracking



#### What Will We Track? – How Will We Track It? – Can We Validate It?



**RFID Tag Mounted on Equipment** 

Field Name	Count	Value
asset_number	35	PL02-01-3133-CL-4140B
asset_description	30	Resid Column B
last_repair_date	1	10/25/2002
Inspector	15	John Smith
hazard_id	11	
Manufacture	14	Chicago Bridge & Iron
Model _Number	14	CL145-B5

- Task Validation ensures regulatory compliance (EPA/ISO/CFR) (e.g. cannot be falsified as is the case with bar codes
- Cost effective durable passive RFID tags can last up to 10 years (e.g. survives painting, corrosion, sand blasting etc.)
- Can read/write data (up to 1088 bits) to identify EAM/CMMS #, OEM #, location #, warranty/repair status etc.

# BlueTooth Support and Integration with Peripheral Devices



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- Inferred Temperature Guns
- Pyrometers
- Vibration Probes
- Non-Destructive Test (NDT)
- > RFID

Adding:

➢ GPS

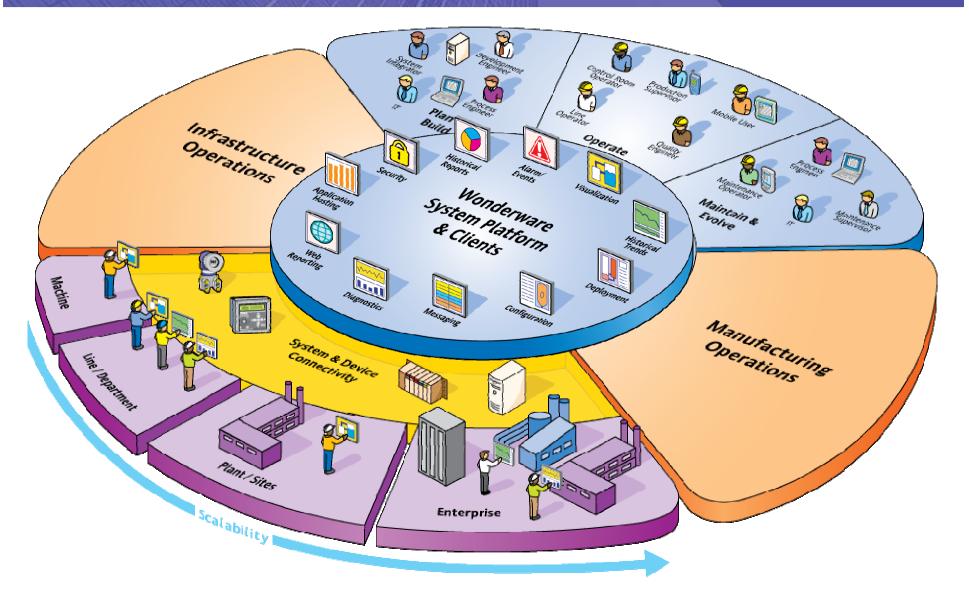
Acoustical Monitoring



# Integration with System Platform



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## Integrating WW Mobile Solutions (IntelaTrac) with System Platform Extends Value



Software Solutions for Real-Time Success\*\*

**Lower Costs** 

Eliminates separate mobile applications and enables common mobile platform Build once and leverage Time-to-market



**New Value Creation** 

Optimal <u>decision-making</u> <u>at the confluence of</u> <u>disparate, functionally</u> <u>separate systems</u>





#### **New Architecture**

Capable of <u>business agility</u> <u>and changing business models</u> (without massive IT help)

### What Does Success Look Like?





- "Institutionalized" work processes
- Lifts performance of all workers
- Integrated messaging drives instant changes
- Integrated remote data
- Auditable regulatory compliance
- "Model" for progress



### Industry, Analyst, & Technology Recognition



Software Solutions for Real-Time Success\*\*



IntelaTrac cited as "the Most Competent Field Force Automation Solution"

#### Global 1000 Client Base



Software Solutions for Real-Time Success\*\*



### Mobile Workforce Management and Decision Support System

















#### IntelaTrac Applications and Integrated Workflow



